

Date: Tuesday, 02/06/2009 3:55:29 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RIB
<b>Job Number</b> : 48328	
<b>Estimate Number</b> : 13669	
<b>P.O. Number</b> :	<b>Part Number</b> : D29893
<b>This Issue</b> : 02/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2989 REV D (PG.4)
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : D
<b>Previous Run</b> : 44770	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 09/06/2009 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 09-06-02</u>	
<b>Comment</b> : Est Rev:A 08-12-02 new issue DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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✓ 1.0	D31663	Basket Hoop
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**Comment:** Qty.: 0.0840 Each(s)/Unit Total : 0.1680 Each(s)

Basket Hoop

batch: 46629

SAD 09-06-09

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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**Comment:** LARGE FABRICATION RESOURCE 1

1- pick D3166-3 cut D2989-3 to length using DT9441 template and cut 45 degree as per dwg D2989

2- remove identification markings

3- deburr

SAD 09-06-09 (2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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(3)

**Comment:** INSPECT WORK TO CURRENT STEP

S 07/06/10 (2)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Basket

D 09-06-10 (2)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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09/06/10 (2)

**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-06-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

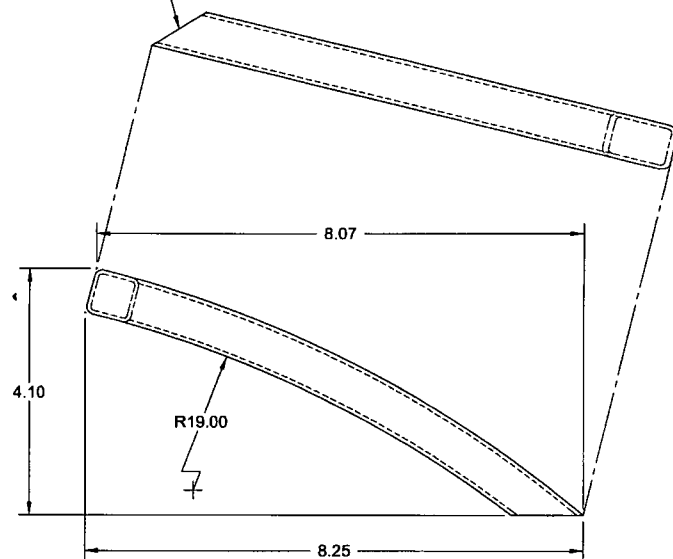
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

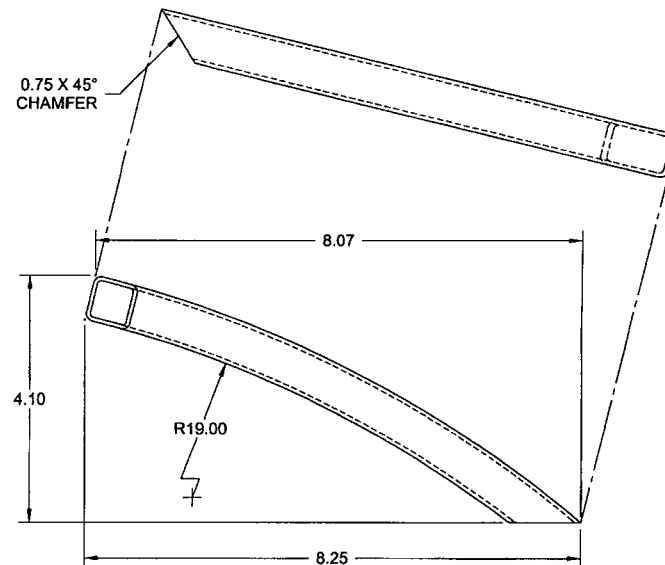
**NOTE:** Date & initial all entries

0.75 X 45°  
CHAMFER

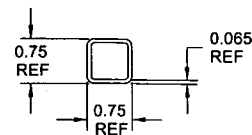


**D2989-3 RIB**

0.75 X 45°  
CHAMFER



**D2989-4 RIB**





**TYPICAL SECTION  
VIEW**

- NOTES:**
- 1) MATERIAL: D3166-3 BASKET HOOP
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 8) WEIGHT: D2989-3/-4 = 0.39 lbs;

NO  
WORK ORDER  
WITHOUT NOTICE  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY

**RELEASED**  
08/11/18

DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D2989</b>	REV. D
MFG. APPR.		TITLE	SHEET 4 OF 5
APPROVED		<b>BASKET LID ASSEMBLY</b>	SCALE
DE APPR.			NTS
DATE	08.09.24	COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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